

## Hercules XXV 20 Bore Craftsmen

Here are our best guesses of the craftsmen who made this Hercules XXV based on information from Mr. Master's book, the personal recollections of Mr. Kirk Merrington, and a thorough examination of the gun by Mr. Hutton, all of whom worked at Churchill during that time.

- Barrel Making and boring: David Smith (indicated by the "D" on the fore end loop)
- Jointing barrels into action: Gerry Alley
- Action filing and lever work: Ted Spurrier (formerly Churchill's Acton/London foreman who moved to the Churchill Birmingham factory)
- Stocking: Jeff Tyrell
- Ejector work and cocking: Ken Halbert
- Anson fore end mechanism and safe fitting: Tony Tomlinson
- Engraving: Phillip Duffill
- Color Hardener: Ray St. Ledger
- Furniture filing and trigger work: Philip Pitt
- Freeing, regulating and finishing: David Lee
- Ongoing Maintenance and finishing to London standards: Stephan Hutton

15" center

1 1/2 x 2 1/8

1/4 x 3/8 e/o

003  
rt x mod + left