

Auto-Ordnance Corporation

Note: This new XL drum will fit all models of the Thompson.

Remember to load drum properly - safety should be on. bolt must be open and gun pointed in a safe direction - turn key should face forward - load right to left (key facing front) - make sure magazine catch locks in place. Drum may fit tightly since it is a new manufacture but will slide easier after some use. Wind drum to 13 clicks.

TM 9-1215

WAR DEPARTMENT

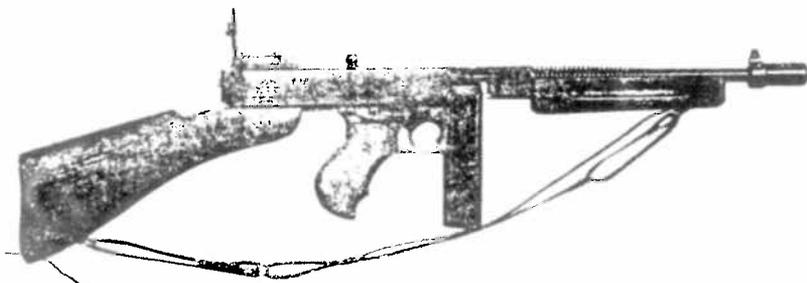
**TECHNICAL MANUAL**



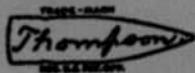
ORDNANCE MAINTENANCE

**THOMPSON SUBMACHINE GUN,  
CAL. 45, M1928A1**

March 1, 1942.



EDITION OF 1940



**HANDBOOK**

*of the*

**THOMPSON  
SUBMACHINE  
GUN**

**MODEL OF 1928**

**MODEL M1**

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**AUTO-ORDNANCE  
CORPORATION**

**BRIDGEPORT, CONN.**

**U. S. A.**

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