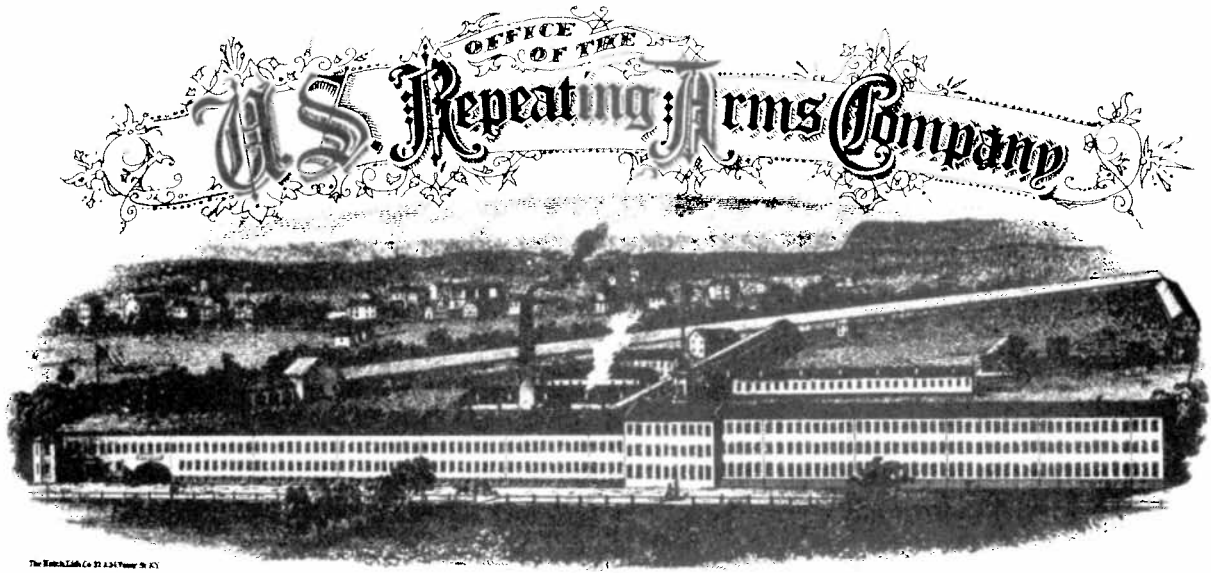




New Haven, Conn.

Model 21, serial number W34003 was completed on November 11, 1992. Following are the specifications of this gun as it originally left the factory. This is the only two gauge, single set of barrels ever produced by the Custom Shop.

GAUGE - 28/20 (ONE SET OF BARRELS) BARREL LENGTH - 26"

CHOKE - R. Modified (28 Ga.) CHOKE - L. Modified (20 Ga.)

BARREL - VENTILATED RIB CHAMBER - 2 3/4" TRIGGER - Single

STOCK - Straight Grip EJECTION - Auto SAFETY - Auto

CHECKERING - Presentation Grade - Point Pattern BUTT - Checkered

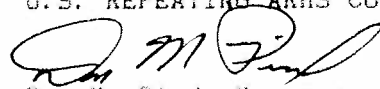
DIMENSIONS - Pull 14 1/4" Drop at Heel 2 1/4" Drop at Comb 1 1/2"

Pitch 1 1/2" down Cast - On 0 Off 0

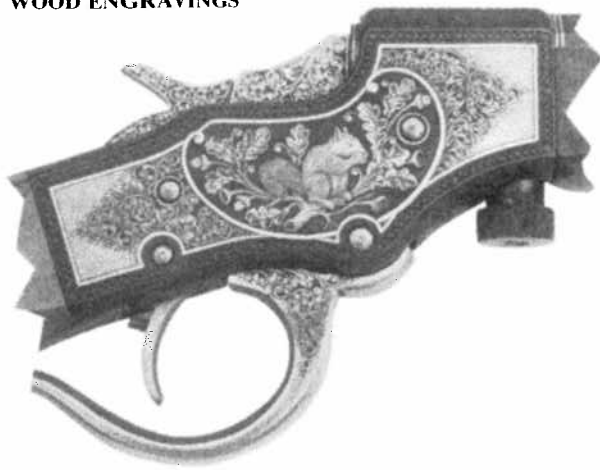
Engraving Includes a raised gold inlay of the "Winchester" horse and rider on trigger plate. Another unique feature to this "Presentation Grade" Model 21 is the head of a shotshell which has the Winchester trademark lettering and the gauge of the gun on the top lever in gold inlaid. Both barrel gauges inlaid in gold above chamber (right barrel "28 gauge" left barrel "20 gauge".) Surrounding the gold inlays is a delicate scroll engraving pattern as seen on the cover of the Winchester "Custom Built Shotguns - Rifles" catalog published in the 1930's, also pictured in "The Book of Winchester Engraving" by R. L. Wilson (pg. 319) copyright 1975. Inscription in rib panel "CUSTOM BUILT WINCHESTER" with an additional four inches of scroll engraving at muzzle including two fine gold bands. Total metal engraving accomplished by Sam Welch.

Additional Features Full fancy "AA" American Black walnut stock with field style beavertail forearm with black ebony tip - hand rubbed oil finish - gold oval nameplate without initials - gold plated trigger - all bright surfaces hand engine turned - skeletonized watertable - red bead front sight - metal bead middle sight.

Sincerely,
U.S. REPEATING ARMS COMPANY


Don M. Find, Manager
Custom Shop

MODEL 21 "PRESENTATION GRADE"
W34003



21 Apr 93



Hi Bill,

Finally remembered to send these. Hope
you are well, happy, and busy.

Regards,
Sam

P.S.

Maybe your next M-21 should be a cape
rifle, say 16ga/38-55 or 12ga/30-30, etc.

(SW)

Smoke pulls,
used to help get
as much symmetry as I
can.

Sam Welch
CVSR 2110
Moab, UT 84532

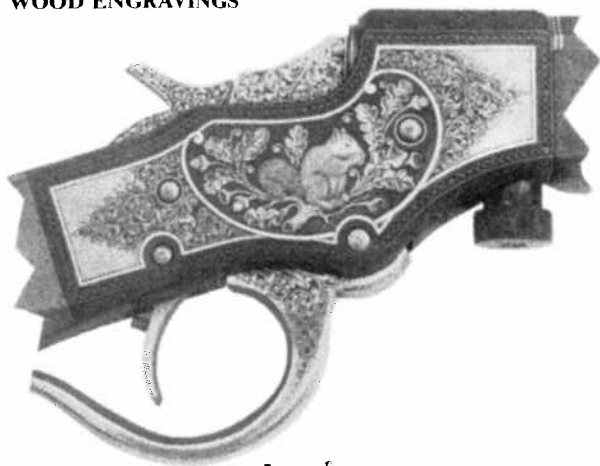


Bill Phifer
4830 Sportswoman Dr.
Anchorage, AK 99502-4104





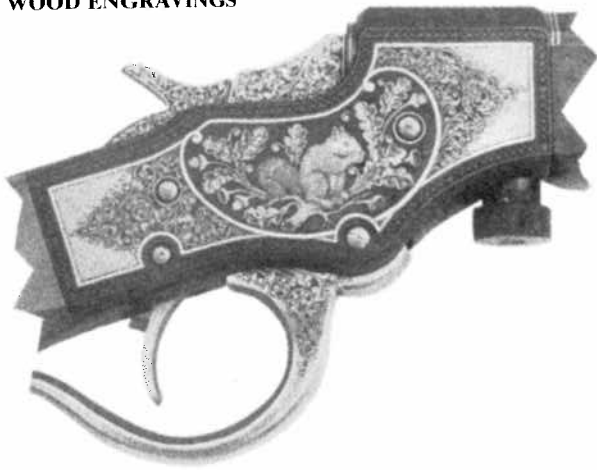




Bill,
Finally getting this smoke-pull off to
you.
Thanks for the patience!

Warmest Regards,
Sam





13 July 92



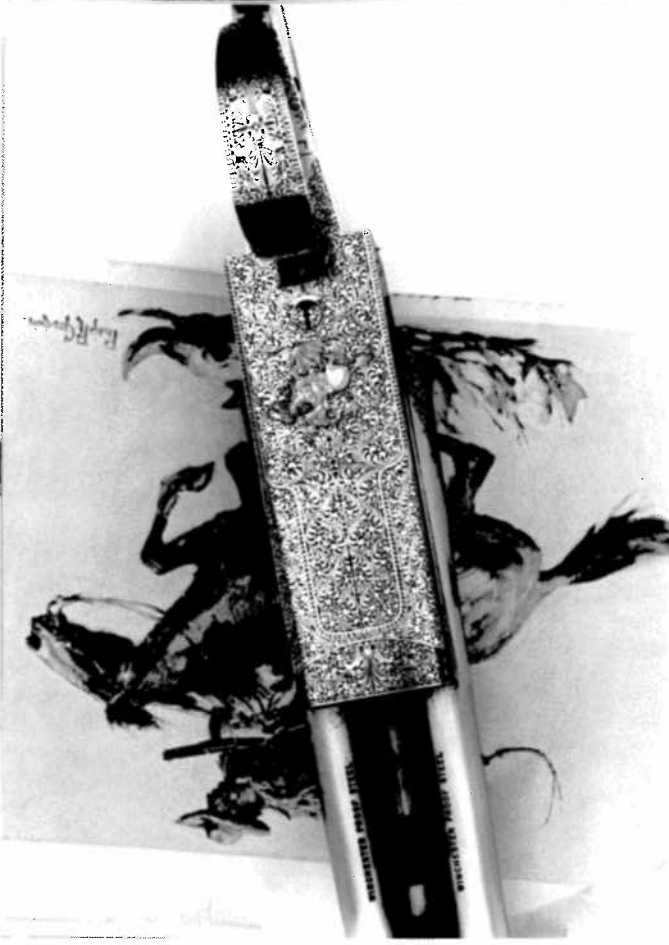
Dear Bill,

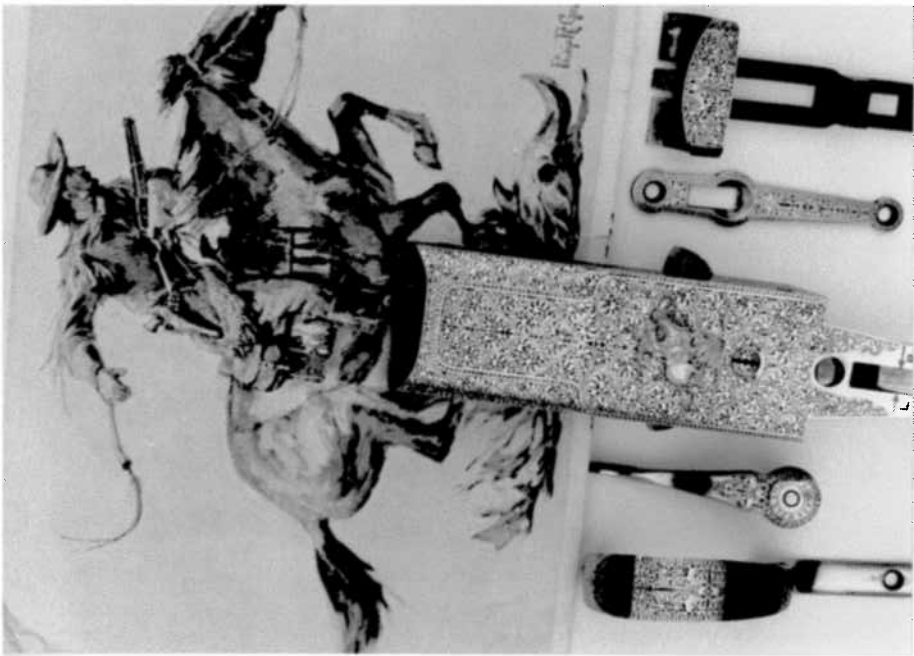
Here are some snapshots to whet your appetite. When I have time to develop & print, I'll send some black & white shots also, along with other stuff.

I also have enclosed a color transparency of a Grand American I did last year. It took 320 hours, compared to about 480 hours for your "Beyond the Scroll Gun". I feel we went well beyond the scroll gun.

Warmest Regards,
Sam

P.S. shipped your gun on the 8th of July.





THE MODEL 21
BY
WINCHESTER



U.S. Repeating Arms Company

275 Winchester Avenue, Post Office Box 30-300
New Haven, Connecticut 06511 (203) 789-5000

June 6, 1984

William D. Phifer
% Metal Masters, Inc.
14410 E. Nelson Avenue
Industry, CA 91744

Dear Mr. Phifer:

This is a follow up of Mr. Pardee's letter of May 17, 1984, regarding upgrading the engraving to Work Order #5033, serial number W34003.

I am enclosing two copies of the upgraded specifications. You may want to review them and send me a copy with your "OK" or changes.

The new list price is \$27,071.00 which includes the added set of barrels and the difference between the carving on one forearm and the added engraving. The total engraving costs amounts to \$7,273.00 including the gold.

After deducting your 10% discount, the new cost equals \$24,438.22. Deducting \$1,300.00 received on your check #21308 plus \$2,683.00 from your check #21433, leaves a balance due of \$20,455.22. Please adjust your records accordingly.

If you have any questions, please let me know.

Sincerely,

U. S. REPEATING ARMS COMPANY

F. P. DeLuigi
Product Service Department

FPD:jav



W34003

BIN B-11

MODEL 21	ORDER NUMBER 5033	DATE 11/10/92
CHARGE SYMBOL 1325-00-00-5033 - G2198		DATE PROMISED
DESCRIPTION OF GUNS ORDERED M/21, RIGHT BARREL 28 GA. MOD. CHOKE, VENT RIB, 26" LEFT BARREL 20 GA. MOD. CHOKE, SINGLE SELECTIVE TRIG. SELECTIVE EJECTION, GOLD TRIG., GOLD OVAL IN STK. W/NO INITIALS, CUSTOM CHECKER BLACK TIP IN FOREARM, ENGINE TURNED, WIN. HORSE + RIDE ENGR. IN GOLD ON TRIG. PA AUTO. SAFE		
INSPECTOR MUST COMPLETE SECTION BELOW JOINT PIN. 365, STK. BUSH. 5285		
SHOTGUN NO. W34003	PATTERN AVE. -	R.H. BARREL -
TEMPERATURE -	BAROMETER -	L.H. BARREL -
☐ ACCURACY SINGLE BARREL	R.H. -	L.H. -
☒ FUNCTION OF ACTION	RIFLE NO. -	TARGETED WITH (VOLUME & KIND OF LOAD) -
GROUP AVE. -		AT (NO. YDS.) -
FEET -		

BARRELS	☒ CONDITION INSIDE	☒ BORE DIAMETER	☐ RIFLING DIAMETER
	☒ NO RING BORES OR SCRATCHES VISIBLE FROM FRONT END		
STOCK	☒ SIGHTS - CONDITION - GENERAL ALIGNMENT - RIB STRAIGHT	☒ LEADING NORMAL	
	☒ STANDING BREECH - BBLS. FLUSH BOTH SIDES	☒ WATER TABLE FIT CORRECT	
OIL L.	2 3/4" CHAM., FRONT SIGHT-RED BEAD, METAL MID., PANEL CUT IN RIB		
	FULL FANCY AAA SHAPE STRAIGHT GRIP	PITCH 1 1/2"	
FOREND	PULL-14 1/2"	DROP AT HEEL 2 1/4"	DROP OF COMB 1 1/2"
	FIELD	GRADE OF WOOD AMER. BLK. WALNUT - A.AA	WIDTH OF COMB MEO.
TRIGGER	☒ CHECKERING	☒ FINISH OIL	☒ SELECTIVE EJECTION EQUALLY TIMED YES
	☐ WEIGHT TRIGGER PULL SINGLE 5 1/2 LBS. - BOTH	☒ FIT CORRECT	
	☐ CREEP NONE	☒ COCKING CORRECT	☒ EVEN CORRECT
	☐ TAKE DOWN	☐ FINISH METAL PARTS	

REMARKS	ENGRAVED BY: SAM WELCH	ENGRAVEING TO RESEMBLE
	STOCK MAKER: WALTER STOPKA	PAGE #319 OF "THE BOOK OF
	CHECKERED BY: JOE PASCALE	WIN. ENGR." BY R.L. WILSON
	BBL. MKR.: BOB SCHROEDER	COPYRIGHT 1975.
	ASSEMBLED BY: JIM MURPHY	- 4" OF MUZZLE ENGR. ON BBL.
	CUSTOMER: W.D. PHIFER	W/TWO FINE GOLD BANDS.

INSPECTOR (SIGNATURE)

James F. Murphy

DATE

11/11/92