

October 24, 1984

Mr. William D. Phifer % Metal Masters, Inc. 14410 E. Nelson Avenue Industry, CA 91744

Dear Bill:

This is in response to the shipment of your Model 21, serial number W33053.

This is indeed a special Model 21. First, the standard information on the basic gun is that the piece is a four barrel set, all with 3" chambers. One set of barrels is 26" choked skeet 1 and 2, another set 26" choked improved cylinder and modified, a third set 28" choked modified and full and the final set 30" choked full and full. All barrels were ventilated rib. The stock was built as a straight grip with a checkered wood butt and hand rubbed oil finish.

Special information on this particular piece is that it is the last 20 gauge manufactured under the old Olin Winchester and states "Custom Built by Winchester" on the rib. It is also the last Pigeon Grade manufactured by the Olin owned Winchester. While it is impossible to research completely, to my knowledge, there were only two guns manufactured with four or more sets of barrels. This is one of them, the other was manufactured for John Olin, which has since been added to and is now a seven barrel set. This particular piece has the word "Pigeon Grade" engraved on the trigger tang and is the first Model 21, that I know of, which has a raised gold inlay horse and rider on the trigger plate. This is also the first Model 21 engraved with the head of a shot shell in the center of the top lever. The engraver, Nick Kusmit.

I believe the above information details this Model 21 entirely.

Sincerely,

U. S. REPEATING ARMS COMPANY

B. W. Pardee, Manager Model 21 Custom Shop

BWP: jav

TONBER		508		TAT
	1 Numska 11-000 - 5	5008		10/24/-84
GALPES JOH BRACH	DE 30/36	R.WSI L.WS	2. V.R. 3"CHAMB ES. IVO	TY DATE PROMISED
CAIPTION OF GUNS ORDERED PIE	EON GR	AGE ON LOW	ER TAND GOLD EN LAY	ED SHOTSHEL HEAD ON T
VER HORSE + RIDER R	ALSE NAN	TE PLAYE OF	TRIFFER PLATE NOW	AUTO SAFE CARVINI
NTER. BBLS. 20/28 "CHAMB.	R. MOO. 1	_ FULL 3"CH	AMB. INTERBOLS. 2	0/30 R. FULL L. FULL
ti di salamining di Salami Salamining di Salamining d		of the Booking of the Control of the Booking of the	Alos extra de la companya del companya de la companya del companya de la companya	
TGUN NO.	PATTERN	PECTOR HUST COHPL	R.H. BARREL WS	L BARREL WSL
PERATURE	BAROMETE	S≅T [#] /.	D. 6 LETTA SHIEF 55	10 MEST 1.3 HIGH 77%
		SE- 2	La Lager La Low 76%	1.2 LEFT 2.0 Low . L 35
ACCURACY SINGLE BARREL		1	15	éé Saines
FUNCTION OF ACTION	NO. Paradio dalla j	TARGETED WITH	VOLUME & KINDS OF LOAD)	AT (NO. YOS.)
OUP AVER H 304. 53%	/L.# 83	L. FULL 61%	R.H BBL. FULL 59.2% .	L. A 33L. 60.79
-3 0.6"LEFT - 0.7 HIE	HICENTE	En 1.5" Low 15		1).6 RIGHT 1.2"LOW
CONDITION INSIDE	•	•	BORE DIAMETER	RIFLING DIAMETER
NO RING BORES OR SCRATCHI		•		LEADING
SIGHTS - CONDITION - GENI	ERAL ALIGNMI	ENT - RID STRAIGH	IT	•
STANDING BREECH - BBLS. I	FLUSH BOTH :	31065		WATER TABLE FIT
BUTT PLATE	,	SHAPE		PITCH
ENGTH OF PULL	DROP OF	KEEL	DROP OF COMB	NIDTH OF COMB
				•
HAPE	GRADE OF	w000		
	GRADE OF	•	SELECTIVE EJECTION EQUA	LLY TEMED
CHECKER ING	GRADE OF	WOOD FINISH	Пет	
SHAPE CHECKERING WEIGHT TRIGGER FULL-SINGLE	•	•	□FIT	С.н.
CHECKERING	E	•	Пент	
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E	FINISH	□FIT	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E	FINISH	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKI	E NG	FINISH EVEN	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH EVEN	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH EVEN	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH EVEN	FIT R.H. LATE	С.н.
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH EVEN	FINISH METAL PARTS	EARLY
CHECKERING WEIGHT TRIGGER FULL-SINGLE CREEP COCKIN	E NG	FINISH EVEN	FINISH METAL PARTS	EARLY



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Instructions for your

Double Barrel Shotgun





Authorized Service Centers for *WINCHESTER*. Firearms

If your Winchester firearm should require repair, send or deliver the complete firearm to the Authorized Service Center located nearest you. A listing of these centers is inside this folder.

MAINTENANCE

The gun owner is responsible for periodic inspection and proper maintenance by a qualified gunsmith to ensure that this firearm remains in proper adjustment and that worn parts are replaced.

U.S. Repeating Arms Company

Product Service Department 275 Winchester Avenue, Post Office Box 30-300 New Haven, Connecticut 06511

TIREARMS FOR CHASE RECORD CARL	TIREARMS FOR CHASE RECORD CAP	
Magazine Ad □ Newspaper Ad □ Radio or TV Ad □ Brand Reputation □ Brecommendation of Friend □ Recommendation of Salesperson □ Recommendation of Salesperson □ Recommendation of Salesperson □ Feel	° =	4 in which type community do you live? 1 Rural 2 Small Town 3 Suburb 4 City
2 Was this Firearm 1 Purchased for your ow 2 Purchased by you as a gift? 3 Received as a gift? 4 Received as a prize? 5 Purchased for Comme	STATE ZIP	STORE NAME ADDRESS
OWNER'S NAME ADDRESS CITY	TYPE SHOTGUN GRIMFIRE CENTERFIRE DATE PURCHASED (Day, Month, Year)	SYMBOL NUMBER (SEE CARTON END LABEL) G SERIAL NUMBER



Please read carefully this important maintenance and operating information about your Model 21.

The action of your Model 21 has been lubricated with a light viscosity petroleum distillate which has both water displacing and rust preventative properties. Gun care products featuring these qualities are commercially available in spray can applicators.

When lubrication is deemed necessary, we recommend a light application of the spray through the firing pin and cocking lever holes in the frame, with the barrels detached and with both hammers cocked.

Conventional protective oil or grease may be applied to the exposed external metal surfaces of your Model 21 when the gun is to be stored for any lengthy period, but these type lubricants should never be utilized in the action, as sluggish operation or doubling is apt to result.

WINCHESTER- Hostorn.